

SINCE 1991

5VC-5V Crimp Roof Panel Machine



U.S. PATENT NO. 6,772,616

Versatile... Innovative... Dependable... Profitable

**The Portable Solution to Your 5V Crimp Needs.
Profiles in 21" and 24" Widths, Multiple Gauges
and Various Material Types**

STANDARD FEATURES:

- Polyurethane Drive Rollers
- Hardened Stainless Steel Forming Roller System with Shear Dies
- Quick Change Power Pac™ - Gas or Electric
- Computer Length & Batch Control
- Power Interruption Safety Circuit
- Industry's Best Warranty
- Panel Recognition Safety Photo Eye
- Hydraulic Drive and Shear
- Length Control Limit Switch
- Push Button RUN/JOG Controls at Entry and Exit Ends
- Welded Tubular Steel Frame

New Tech Machinery Corp. • 1300 40th St. • Denver CO 80205

PH: 303-294-0538 • Toll Free: 1-800-574-1717 • Fax: 303-294-9407 • Email: sales@newtechmachinery.com

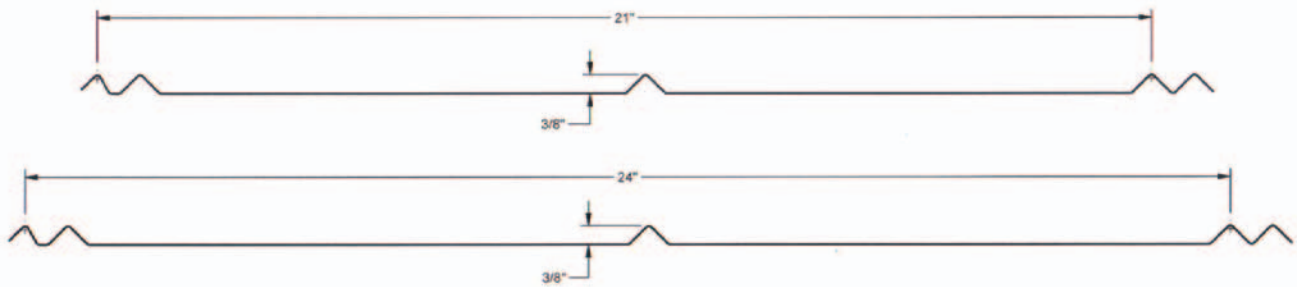
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OPTIONS

| | | | |
|----------------|--|-----------------|------------------------------------|
| TR12 | 12,000 lb. (5,500 kg) Capacity NATM Compliant Tandem Axle Trailer, with Crane Lifting Eyes, Four-Drop Foot Stabilizing Jacks and Elec. Brakes with Breakaway Kit | QCPP-E-1 | 7.5 Hp, 220VAC, 60Hz, 3Ph, 18 Amps |
| DR1 | Machine Mounted Dual Overhead Reel Rack | QCPP-E-3 | 5 Hp, 380VAC, 50Hz, 3Ph, 8 Amps |
| DR01-EX | Expandable Arbor (16" to 20" ID) (400mm to 500mm) | QCPP-E-4 | 7.5 Hp, 460VAC, 60Hz, 3Ph, 9 Amps |
| ROS-10 | Ten Ft. (3m) Sections of Variable Height Run Out Table | QCPP-E-5 | 5 Hp, 220VAC, 50Hz, 1Ph, 21 Amps |
| | | QCPP-E-6 | 5 Hp, 220VAC, 60Hz, 1Ph, 20 Amps |
| | | QCPP-G | 16 Hp Electric Start Engine |
| | | DRC08 | Computer - Batch / Length Control |
| | | FSD1 | Single Free Standing Decoiler |

PROFILES - EZE CHANGE™

Hardened Stainless Steel forming rollers mounted on bars w/ shear dies included.



5VC PANEL MACHINE

Length 10'5" (3.2m)
Width 3'10" (1.2m)
Height 4'3" (1.3m) w/ Over Head Rack
2'4" (.75m) w/o Over Head Rack
Weight 2200 lbs. (1000kg)

5VC ON TRAILER

Length 17'6" (5.3m)
Width 7' (2.1m)
Height 6'3" (1.9m) with reel
Weight 3800 lbs. (1700kg)

SPEED

60 ft./min (18m/min) Approx.

DRIVE

Hydraulically Driven Polyurethane Rollers

SHEAR

Hydraulically Powered, Infinitely Adjustable,
Hardened Tool Steel Blades and Dies,
Panel Recognition Safety Photo Eye

COIL WIDTH

24" - (610mm) or
27" - (686mm) or
27-1/2" - (699mm)

MATERIALS FORMED

| | |
|------------------|--|
| Painted Steel | 30 ga. to 24 ga. (.3mm to .6mm) (painted, galvanized, aluminized) |
| Painted Aluminum | .019" to .040" (.5mm to 1.0mm) |
| Copper | 16 oz. to 20 oz. 3/4 Hard (.5mm to .7mm) |

WARRANTY

- Limited three year parts / one year labor
- Limited lifetime separation on drive rollers
- Limited lifetime on stainless steel forming rollers



Run Out Table



Quick Change Power Pac™



Computer Controller



Machine with Cover