


TOLERANCES
 DISTANCES = ±1/32"
 ANGLES = ±2°

MATERIALS
 26 GA TO 22 GA STEEL
 .024" TO .040" ALUMINUM

NOTES
 1) MATERIAL USAGE IS APPROXIMATELY 6 1/2"
 2) DIMENSIONS IN BRACKETS ARE mm AND ARE PROVIDED FOR REFERENCE ONLY.
 3) CLIP RELIEF ROLLERS ARE STANDARD WITH THIS PROFILE.

2 ADDED CLIP RELIEF, CHANGED PART NUMBER

MATERIAL		SEE NOTE		WEIGHT	FINISH	N/A		 NEW TECH MACHINERY CORP.		
REVISION HISTORY	REV	ECR NO.	DATE	RELEASED BY	TOLERANCES					DRAWN BY
	1	NONE	6/23/14	AJB	SEE NOTE			AJB	275 PANEL PROFILE	
	2	NONE	10/7/14	JD				DATE		
									CHECK BY	PART NUMBER
								JD	275-275P	
								DATE	SHEET	REVISION
								10/7/14	1 OF 1	2